Properties

Table 1. Physical Characteristics

<table>
<thead>
<tr>
<th>Parameters</th>
<th>Characteristic of Coconut Flour</th>
</tr>
</thead>
<tbody>
<tr>
<td>Color</td>
<td>cream color and less white than all-purpose flour</td>
</tr>
<tr>
<td>Odor</td>
<td>slightly nutty odor</td>
</tr>
<tr>
<td>Taste</td>
<td>bland taste</td>
</tr>
<tr>
<td>Particle Size</td>
<td>fine to medium</td>
</tr>
<tr>
<td>Shelf-life</td>
<td>26 months at 20°C; 14 months at 30°C; 9 months at 40°C</td>
</tr>
<tr>
<td>Water absorption capacity</td>
<td>high</td>
</tr>
</tbody>
</table>

Table 2. Chemical Characteristics

<table>
<thead>
<tr>
<th>Chemical Composition</th>
<th>Value (%)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Moisture</td>
<td>50.0</td>
</tr>
<tr>
<td>Ash</td>
<td>4.0-6.0</td>
</tr>
<tr>
<td>Protein</td>
<td>10.0-19.0</td>
</tr>
<tr>
<td>Fat</td>
<td>10.0-12.0</td>
</tr>
<tr>
<td>Total Dietary Fiber</td>
<td>40.0-60.0</td>
</tr>
<tr>
<td>Carbohydrates</td>
<td>50.0-70.0</td>
</tr>
</tbody>
</table>

Classifications

*Premium Class* - white to creamy white color; fine particle size (0.15-0.20 mm)

*Class I (Good Quality)* - very light brown in color; medium particle size (0.21-0.25 mm)

*Class II (Fair Quality)* - very light brown to brown color; medium particle size (0.21-0.25 mm)

Uses and Health Benefits

High-protein coconut flour can be used as substitute for wheat flour in breads and cakes; can also be used in nutrition feeding programs.

Coconut flour has been proven to have high amounts of soluble and insoluble dietary fiber (49% - 60%) which is important in functional food development. (Based on the study made by PCA).

Test foods containing 15% - 25% dietary fiber from coconut flour reduces serum total and LDL cholesterol of humans with moderately raised serum cholesterol.

High-fiber coconut flour is used as food supplement/additive in breads, cookies and snack food to provide dietary fiber sources. It is also used as fiber food to help in preventing constipation and as fiber food for patients with diabetes and moderately raised cholesterol levels.

Coconut flour can also be used as fillers for emulsified products such as sausages, meat loaf and burger patties.

Several recipes were prepared utilizing 5%-25% coconut flour which were found acceptable.

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Coconut flour refers to the screened food-grade product obtained after drying, expelling and/or extracting most of the oil or meat from coconut meat. The granulation is dependent upon the degree of grinding and meshing to which the raw material has been subjected and varies from 30-250 mesh. Coconut flour is proven to contain dietary fibre.

**Types of Coconut Flour**

- **Coconut Flour, Whole Full Fat** is prepared from unpared, dehydrated and edible coconut kernels by pre-pressing and solvent extraction.
- **Defatted Coconut Flour/Food-Grade Copra Meal** is obtained from food grade copra that has been defatted by solvent/mechanical extraction. The resulting flour is brownish in colour because the kernel is not pared. Sub classified into: low fat (10-15%); medium fat (16-25%); high fat (25-48%).
- **Low Fat, High Fibre Coconut Flour** is coconut flour made from finely ground coconut residue with a fat content of 10-15%.
- **High Protein, Low Fibre Coconut Flour** is enzyme-translated coconut flour made from finely ground residue.
- **Paring Flour** is prepared from the paring of the coconut.
- **Copra Meal** is coconut meal obtained after extracting oil from granulated copra.
- **De-husked Whole Coconut**
- **De-watered, De-husked Whole Coconut**
- **Comminuted Coconut Meat**
- **Milk Extraction**
- **De-shelling**
- **Paring**
- **Grinding**
- **Coconut Milk**
- **Coconut Residue**
- **Coconut Flour**
- **Virgin Coconut Oil**
- **Coconut Water**
- **Drilling**
- **Comminuted Coconut Meat**
- **Splitting**
- **Grating**
- **De-husked Whole Coconut**
- **Drying** - involves removing of water from the food product into the surrounding air
- **Expelling** - extracting the oil from the dried coconut residue
- **Pulverizing** - crashing of the coconut flakes resulting in a powder-like form

### Production Process

The manufacturing of coconut flour involves two processing methods either by Dry Process or by Wet Process. Below is the summary of the processing methods.

<table>
<thead>
<tr>
<th>Description</th>
<th>FRESH-DRY PROCESS</th>
<th>WET PROCESS</th>
</tr>
</thead>
<tbody>
<tr>
<td>Involves drying of the grinded coconut meat, oil extraction and pulverizing the meal; produces high protein which can be used as wheat substitute</td>
<td>involves extracting of milk, drying of the residue and grinding</td>
<td></td>
</tr>
</tbody>
</table>

| Characteristics | Cream or light brown in colour; high fat, natural white oil; taste range from pronounced coconut flavour to bland taste | Cream colored; high fiber; low fat; natural white oil; less coconut flavour |

| Yield/Recovery | 58% oil 33% flour of dried residue | 17% oil 26% flour of dried residue |

| Process Requirement | Fresh coconut meat with or without paring | Fresh residue after coconut milk extraction |